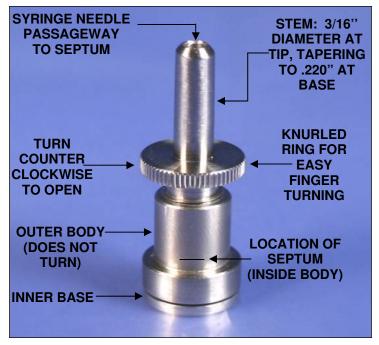
OPERATING INSTRUCTIONS SINGLE STAINLESS STEEL COMBO ON/OFF VALVE



NOTE: OUTER BODY IS STATIONARY AND DOES NOT MOVE.
ONLY THE KNURLED STEM TURNS.

TO OPEN VALVE: Turn stem counter-clockwise about 1 turn, using knurled ring.

TO CONNECT TUBING: Push tubing over end of stem approximately 1/8" to 1/4", until tight.

TO CLOSE VALVE: Turn stem clockwise until it stops.

TO TAKE A SYRINGE SAMPLE: Insert needle downward through hole in stem until it pierces septum (approx 1-1/2" deep).

TO REPLACE SEPTUM: Unscrew stem and remove. Insert a needle or pin into the valve body, pierce the old septum and pull it out. The orange colored septum is 3/16" diameter. Insert a new septum into the valve body with the shiny (PTFE) side facing the bag. Push the septum into place using the end of the stem.







